










|  | Max. Wire Diameter |
|--|--------------------|
|  <b>Compression</b>    | .187"              |
|  <b>Extension</b>      | .236"              |
|  <b>Torsion</b>        | .236"              |
|  <b>Double Torsion</b> | .236"              |
|  <b>Magazine</b>       | .195"              |
|  <b>Drawbar</b>        | .195"              |
|  <b>Wire Forms</b>   | .020"-.250"        |
|  <b>Flat Springs</b> | Email Print        |
|  <b>Assembly</b>     | Email Print        |



## Quality - Service - Delivery

- **Registered to ISO 9001:2015**
- **Certifications and PPAP's** are available upon request.
- **Excellent Service** sets us apart from the "norm"...why settle for less?
- **Free** cost reduction options
- **Design** collaboration with engineers to achieve goals and solve problems
- **Free** pre-production samples with production order
- **ASN's** sent per customer's request
- **Supplier Portal Management**
- **Bar coded** invoices, shipping manifests and labels
- **On Time** delivery



## Processes

- **Stress Relieving**
- **Assembly**
- **Color ID**
- **Shot Peening**
- **Straighten & Cut**
- **Heat Treating**
- **Austempering**
- **Passivation**
- **Deburring**



## Finishes - RoHS Compliant

- **Zinc Plate**  
Clear | Bright | Yellow | Black | More colors...  
Seals can be added for Increased Salt Spray Testing
- **Black Oxide**  
Oil | Spin | Wax | Teflon | Chromatic Dip |  
Iridescent UV
- **Zinc Phos & Oil**  
Spin Dry | Wax | Teflon | Heavy Wax | Calcium  
Modified Iron Phosphate
- **Magnesium Phos & Oil**  
Spin Dry | Dry to Touch | Wax | Teflon | Heavy Wax
- **Nickel Plate**  
Clear | Bright | Yellow | Black | More colors...  
Seals added for Increased Salt Spray Testing
- **Tin Plate** Bright & Matte
- **E-coat** and more finishes | Please Inquire

### Typical Material Used in Manufacturing Our Products:

|                      |                              |
|----------------------|------------------------------|
| Music Wire           | Stainless 302/304, 316, 17/7 |
| HDMB                 | Basic Wire-1008              |
| Pre-Galvanized Music | Oil Tempered                 |
| Pre-Galvanized HDMB  | Strip                        |



PROUD MEMBER

